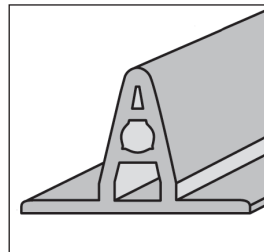


## Standing seam profile

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- Weld the standing seam profile only when Rhenofol CV roofing membranes are clean and dry.
- Thoroughly clean dirty surfaces.
- Prior to applying the standing seam profile, carefully check the seams.



We recommend welding the standing seam profile lengthwise to the roofing membrane. It is thus possible to use the seam as a positioning aid. **Weld the profile on the seam, but not directly over the seam edge!**

Place additional positioning markers as required.

Do not place the standing seam profile in the rainwater run-off area or near rainwater outlets.

For safety reasons, do not install standing seam profiles on roof areas, which are regularly walked on.

## Standing seam profile

### Application with hot-air welding

- For easier handling, fasten the guide to the welder. To do this, remove the three bolts by the heating pipe and put back into place together with the guide. Individually adjust the nozzle (approx. 45° against the guide).
- Weld the standing seam profile with hot-air welder at a length of approx. 100 mm. Then put the profile through the guide and weld it to the roofing membrane using the special hand roller.
- The joint connection is carried out with the corresponding plug and THF or Rhenofol paste.

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