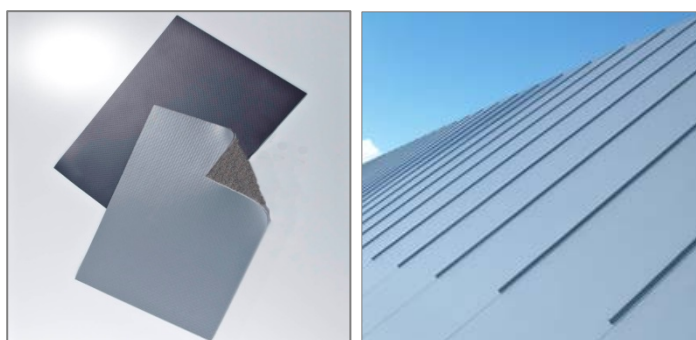


Armourplan SG

Fleece-Backed Single Ply PVC Roofing Membrane

Product Details

Thickness	1.2mm/1.5mm
Width	2.12m
Length	20m
Colour	Mid Grey (nearest RAL 7046) Slate Grey (nearest RAL 7015)
Material	PVC-P
Reinforcement	Glass Tissue
Fleece Backing	120gsm Non-woven Polyester
Product Code	84021212 – Mid Grey 1.2mm 46121212 – Slate Grey 1.2mm



Introduction

Armourplan SG is a glass tissue reinforced polyester fleece-backed PVC single ply roofing membrane suitable for use in a wide range of roofing applications on both flat and sloping roofs. Armourplan SG forms a sleek skin on many types of roof application and can be adhered onto most common substrates using Spectrabond Low Foaming PU adhesive or IKOpro Sprayfast FMA adhesive and is suitable for both new build and refurbishment installations and for specialist applications such as simulated metal roofs.

Features & Benefits

- BBA Certified 05/4287
- Good UV resistance and durability
- Good mechanical properties and product performance
- Efficient and safe installation
- Secure seam welding quality
- Aesthetically pleasing finish
- Complete range of fixings and accessories available

System Components

To complete the installation of Armourplan SG, the system includes a wide range of accessories, including detailing and walkway membrane, cover strips, preformed corners and outlets, standing seam profile, pre-coated metal sheet for forming edge details, IKOfix fastening systems and termination bars, insulation and vapour control layers, adhesives, cleaners, sealants and rooflights.

Certification

- BBA Agrément Certificate No. 05/4287
- CE Marked
- Euro Agrément Procedure
- UBAtc ATG (No. 12/2877)
- SGS / CTG (No. 629)
- Manufactured in accordance with BS EN ISO 14001



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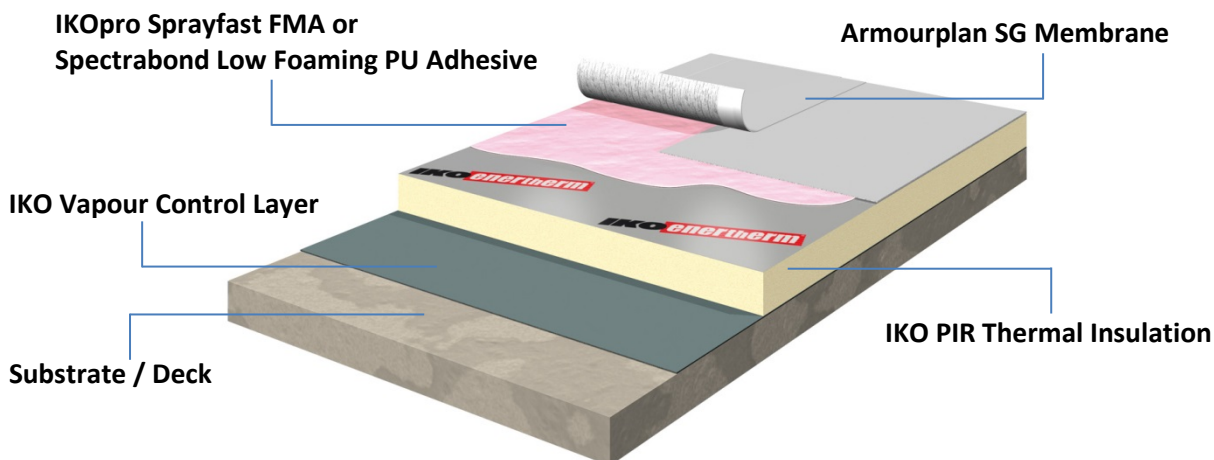
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Chesterfield, S45 9HZ

Tel: 01257 488000

Sales: polymeric.sales.uk@iko.com

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Application



1. Before use thoroughly stir the Spectrabond Low Foaming PU Adhesive. Replace the container lid when work is interrupted. If required warm the Spectrabond PU Adhesive container in warm water.
2. Unroll the Armourplan SG over the prepared substrate and fold back approximately half its length.
3. Apply a coat of Spectrabond Low Foaming PU adhesive using a roller or apply Sprayfast FMA adhesive to the substrate surface, priming only the area of roof where the membrane will be laid. *Note: The PU adhesive must be given time to activate prior to applying the membrane. On activation i.e. the point at which the adhesive will afford the highest bond strength, the surface of the adhesive starts to change from pink/red to opaque.*
4. Carefully roll the Armourplan SG into the primed surface.
5. Fold back other half of the roll of Armourplan SG and repeat the procedure.
6. Roll with water filled roller or soft bristled broom to ensure intimate contact between the two surfaces.
7. Unroll the next roll of Armourplan SG, ensuring the end laps are staggered and the side overlaps the previously installed sheet by 60mm.
8. Repeat the adhering process.
9. Fully hot air weld the 60mm side lap and allow to cool completely.
10. Mechanically check the integrity of the cooled weld by running a seam probe or 4mm wide screwdriver (with rounded edges) along the seam applying pressure into the seam.

Further Product Information

Full product literature and technical sheets are available as downloads from our website: www.ikopolymeric.com or on request by email: polymeric.marketing@iko.com

Typical Properties

Characteristic properties	Unit	Method	SG120	SG150
Thickness +10%/- 5%	mm	EN 1849-2	1.20	1.50
Length +1%/- 0.5%	m	EN 1848-2	20.00	
Width +1%/- 0.5%	m	EN 1848-2	2.12	
Weight +10%/- 5%	g/m ²	EN 1849-2	1700	2100
Tensile strength (MD/TD) +/- 20%	N/50 mm	EN 12311-2	800	
Elongation at break +/- 20%	%	EN 12311-2	150	
Tear resistance	N	EN 12310-2	> 150	
Peel strength of joints	N/50 mm	EN 12316-2	>200	
Shear strength of joints	N	EN 12317-2	>500	
Hail resistance	m/s	EN 13583	30	
Nail Tear	N	EN 12310-1	500	
Impact Resistance	KPa	EN 12691	10	
Static Load	Kg	EN 12730	20	
Dimensional stability 6 hrs at 80°C	%	EN 1107-2	≤ 0.5	
Flexibility at low temperatures	°C	EN 495-5	-30	
External exposure to fire		BS EN 476-3	Ext F.AB	
		EN 13501	T1 – Pass T2 – NPD T3 – NPD T4 – Pass	
Water tightness		EN 1928 method B	Pass	
Root Resistance			NPD	
Minimum Overlap	mm		60	
Minimum welding width (Automatic)	mm		>30	
Minimum welding width (Hand Welder)	mm		>60	
Welding temperature	°C		385 - 450	
Recommended welding speed (Automatic Welder)	m/min		1.8	
EC Declaration of conformity with standard			CE Marked	

Whilst every care is taken to see that the information given in this literature is correct and up to date it is not intended to form part of any contract or give rise to any collateral liability, which is hereby specifically excluded. Intending purchasers of our materials should therefore verify with the company whether any changes in our specification or application details or otherwise have taken place since this literature was issued.

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